

We claim:

- 585 1. An oral pharmaceutical dosage form not susceptible to abuse by  
respiratory mucosal membrane administration comprising one or more  
aversive agents.
2. An oral pharmaceutical dosage form not susceptible to abuse by  
590 chewing comprising one or more aversive agents.
3. An oral pharmaceutical dosage form not susceptible to abuse by  
respiratory mucosal membrane administration comprising one or more  
aversive agents and a controlled substance.
- 595 4. An oral pharmaceutical dosage form not susceptible to abuse by  
chewing comprising one or more aversive agents and a controlled  
substance.
- 600 5. An oral pharmaceutical dosage form according to Claim 3, wherein said  
aversive agent is a respiratory irritant selected from the group consisting  
of capsaicin, capsaicin dihydrocapsaicin, nordihydrocapsaicin,  
homocapsaicin, homodihydrocapsaicin, capsaicinoids, gingerol, piperine,  
isopiperine, zingerone, shogaol, and vanyllylamide derivatives, and  
605 mixtures thereof.
6. An oral pharmaceutical dosage form according to Claim 4, wherein said  
aversive agent is a bitter substance selected from the group consisting of  
denatonium benzoate, denatonium capsaicinate, denatonium chloride,  
610 denatonium saccharide, limonin, linalool, linalool acetate, naringin,  
quassin, quercitin, sucrose benzoate, and sucrose octaacetate, and  
mixtures thereof.

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7. An oral pharmaceutical dosage form according to Claim 5, wherein said controlled substance is selected from the group consisting of Schedule II, 615 III, IV, and V controlled substances.

8. An oral pharmaceutical dosage form according to Claim 6, wherein said controlled substance is selected from the group consisting of Schedule II, 620 III, IV, and V controlled substances.

9. An oral pharmaceutical dosage form according to Claim 7, wherein said controlled substance is a Schedule II controlled substance.

10. An oral pharmaceutical dosage form according to Claim 8, wherein 625 said controlled substance is a Schedule II controlled substance.

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